

MAIN ROAD WESTERN AUSTRALIA

Fremantle Traffic Bridge 0916

PIER 15 EMERGENCY REPAIR

CONFIDENTIAL

JUNE 2016

Fremantle Traffic Bridge 0916

PIER 15 EMERGENCY REPAIR

Main Road Western Australia




Confidential

Project no: 2113438A-TPT-REP-0001 RevD

Date: June 2016

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AUTHOR, REVIEWER AND APPROVER DETAILS

| | | | |
|--------------|-----------------|------------------|--|
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| Approved by: | Jon Williams | Date: 01/06/2016 | Signature:  |

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1 June 2016

Confidential

Adam Lim
Senior Engineer Structures
Main Roads Western Australia
Don Aitken Centre
Waterloo Crescent
East Perth WA 6004

Dear Adam

**Fremantle Traffic Bridge 0916
Pier 15 Emergency Repair**

I have the pleasure in enclosing the Fremantle Traffic Bridge 0916 – Pier 15 Emergency Repair Report – Revision 3, including associated documents.
Should you have any queries regarding the works, we would be pleased to discuss these with you.

Yours sincerely

A handwritten signature in black ink, appearing to read 'W. Schwarz', is positioned above the printed name.

Wolfram Schwarz
Principal Engineer, Transport Structures

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ABBREVIATIONS

| | |
|------|------------------------------|
| MRWA | Main Roads Western Australia |
| GVM | Gross Vehicle Mass |

EXECUTIVE SUMMARY

MRWA commissioned WSP | Parsons Brinckerhoff to assess the timber piles of Pier 15 of the Fremantle Traffic Bridge (Bridge 0916) after a localised reduction to the level of the river bed level was recorded during recent inspections.

The assessment of the piles identified significant safety concerns around the ongoing operation of the bridge, and therefore suggested closure of the bridge to all traffic. In order to return the bridge to operation, a temporary bracing system was developed and installed to improve the assessed pile capacities. With bracing installed, the bridge was reopened to traffic with existing load restrictions in place,

As part of a longer-term strategy, WSP | Parsons Brinckerhoff has suggested a permanent solution that is currently being developed and is planned to be installed within the next 6 months. The temporary bracing system will be removed as part of these permanent works.

1 ANALYSIS

1.1 Background

MRWA commissioned WSP | Parsons Brinckerhoff to assess the timber piles of Pier 15 of the Fremantle Traffic Bridge (Bridge 0916) after a localised reduction to the level of the river bed level was recorded during recent inspections.

Two spans and the pier were modelled in SpaceGass as 3-dimensional frames (refer to Plate 1), based upon available as-constructed records.

1.2 Assumptions

The following assumptions have been made and consequently used to derive the results reported in Table 1 & Table 2:

- The timber grade of all piles is F17 in accordance with AS1720-1988.
- Piles are in good condition.
 - Pile capacities and ratings were revised with measurements taken by divers whilst undertaking underwater inspections.
 - Where piles could not be measured at the base an average taper of 4.5mm/m (average of all measured tapers available from the diving reports from water level to river bed level) was applied; reducing the measured diameter at water level over the length of the pile to estimate the diameter at the river bed level.
 - The member capacity of the individual timber pile was calculated based on the average diameter at mid length.
- Pile lengths from river bed level to the concrete walers were based on direct measurements by the underwater inspectors.
 - The unsupported length of each pile was increased by 4x the pile diameter to cater for the additional length required in the ground to activate some restraint by the soil. This equated to a pile length of 13.9m + 1.6m = 15.5m for Pile 9A & 9B and 12.9m + 1.6m = 14.5m for the remainder of the piles before applying the effective length factor.
- Piles are fully restrained at the concrete walers and below the river bed level. Originally an effective length factor (sk) of 1.2 was applied in accordance with AASHTO LRFD 2012, Table C4.6.2.5-1 to allow for sway of the pier at the concrete walers. As older literature (e.g. AASHTO LRFD 2007) allows an effective length factor of 1.0 for restrained base, sway and restrained top, the lower values were applied.
- Presented load rating results are based upon axial loads only. Neither moments from eccentric axial loads, nor moments from tidal loading were considered in the analysis (see Tables 1 and 2).
 - Generally, construction tolerances during pile driving result in additional eccentricities, which generate bending effects in the piles. These effects were not taken into account in the analysis.
- Drag forces from tidal flows (3 knots – tidal flow velocity in winter taken from records provided by the Port of Fremantle) were included in the 3D model. Axial effects resulting from these loads were included in the analysis.
- A 3.5 kN/m² uniform distributed load was applied to multiple lanes of the bridge (in various configurations) to model the effect of vehicles with a gross vehicle weight of up to 5t. A dynamic load

allowance factor of 0.1 was applied to these light vehicle loads. No lane reduction factor was applied if multiple lanes have been loaded.

- A M-Truck load model modified to reflect 17t gross vehicle mass was applied as a moving load on top of the 3.5 kN/m² uniform distributed load. A dynamic load allowance factor of 0.3 was applied to the M-Truck loads. Lane reduction factors were applied in accordance with AS5100.7 where multiple lanes were loaded.
- A Group 1 Vehicle 1 load model was applied as a moving load. A dynamic load allowance factor of 0.3 was applied to the Group 1 Vehicle 1 loads. Lane reduction factors were applied in accordance with AS5100.7 where multiple lanes were loaded.
- The following load duration factors (k1) in accordance with the MRWA Timber load rating and refurbishment design manual and AS1720-1988 were used:
 - k1-factor = 1.0 for permanent loads only
 - k1-factor = 1.4 for timber bridges on main roads (local roads with traffic volumes exceeding 500 vehicles per day are treated as main roads) loaded with a combination of rating vehicles and dead load
- Stabilising effects from the concrete collars encapsulating the timber piles have not been taken into account.

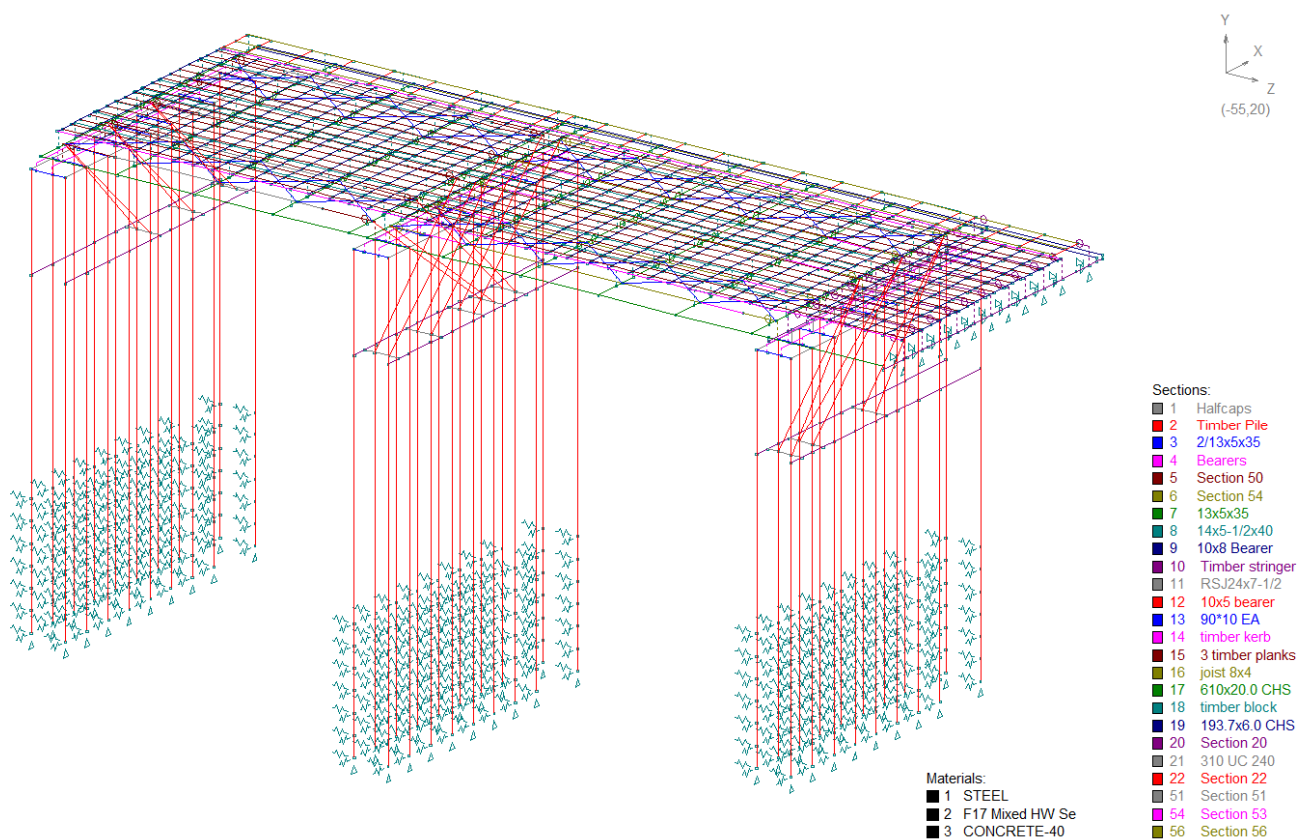


Plate 1: 3D Space Gass model – 1 timber span, 70ft & 56ft navigation spans

1.3 Results

The theoretical capacity and associated utilisation for permanent effects and load rating results for a combination of permanent effects and live loads of each individual pile of Pier 15 was calculated using loads derived from the 3D Space Gass model based on the above assumptions. The results are shown in Table 1 and Table 2 respectively.

Table 1: Dead load rating including revised pile length and diameters based on latest diving records

| PIER 15 | | DEAD LOAD ONLY | |
|---------|-------------------------|--|--------------------------|
| | DIA [MM] | PILE CAPACITY [KN] (F17, K1=1.0, SK= 1.0) | UTILISATION ¹ |
| P1A | 473.6127 | 188.9 | 86% |
| P1B | 417.5 | 156.5 | 97% |
| P2A | 397.5 | 128.6 | 123% |
| P2B | 397.2183 | 128.2 | 115% |
| P3A | 381.3029 | 108.9 | 139% |
| P3B | 413.1338 | 150.3 | 94% |
| P4A | 340 Timber; (560 Grout) | *adequate | |
| P4B | 425.8662 | 169.4 | 81% |
| P5A | 385 | 113.2 | 130% |
| P5B | 397.5 | 128.6 | 107% |
| P6A | 387.2183 | 115.8 | 133% |
| P6B | 417.5 | 156.5 | 92% |
| P7A | 397.5 | 128.6 | 124% |
| P7B | 377.5 | 104.6 | 142% |
| P8A | 407.5 | 142 | 116% |
| P8B | 381.3029 | 108.9 | 141% |
| P9A | 375 | 89.1 | 195% |
| P9B | 417.5 | 136.9 | 116% |

* Pile 4A has been strengthened with a 560 concrete annulus which increases the member capacity.

Due to the very low identified capacities of individual piles heavy vehicle loads have not been included in ratings presented in Table 2. The purpose of ratings presented in Table 2 was used for risk management purposes and guidance during the decision making process.

¹ Utilisation <100% indicates that the member is adequate for load effects

Ratings presented in Table 2 were undertaken to review if any two traffic lanes could be kept open for vehicles with a maximum gross weight of 5t to manage peak hour traffic. Load cases 7 to 12 represent different traffic loading scenarios.

Table 2: Dead load plus 3.5 kPa live load rating occupying 2 lanes. Ratings include revised pile length and diameters based on latest diving records

| PIER 15 | | DEAD LOAD PLUS 3.5KPA LIVE LOAD | | | | | | |
|---------|------------|---|--|---|--|---|--|--|
| | DIA [MM] | PILE CAPACITY [KN] (F17, K1=1.4, SK= 1.0) | LOAD CASE 7 (LINEAR): UDL 3.5KPA LHS AND RHS | LOAD CASE 8 (LINEAR): UDL 3.5KPA CENTRE LANES | LOAD CASE 9 (LINEAR): UDL 3.5KPA LHS LANES | LOAD CASE 10 (LINEAR): UDL 3.5KPA RHS LANES | LOAD CASE 11 (LINEAR): UDL 3.5KPA LHS CENTRE RHS | LOAD CASE 12 (LINEAR): UDL 3.5KPA RHS CENTRE LHS |
| P1A | 473.6127 | 264.46 | 284% | 524% | 188% | 10731% | 239% | 806% |
| P1B | 417.5 | 219.1 | 201% | 391% | 132% | 3261% | 169% | 615% |
| P2A | 397.5 | 180.04 | 66% | 87% | 43% | 344% | 54% | 120% |
| P2B | 397.2183 | 179.48 | 104% | 140% | 67% | 638% | 86% | 196% |
| P3A | 381.3029 | 152.46 | 2% | 2% | 1% | 4% | 2% | 3% |
| P3B | 413.1338 | 210.42 | 261% | 241% | 164% | 526% | 206% | 319% |
| P4A | 340; (560) | *adequ. | *100%+ | *100%+ | *100%+ | *100%+ | *100%+ | *100%+ |
| P4B | 425.8662 | 237.16 | 422% | 298% | 275% | 454% | 324% | 380% |
| P5A | 385 | 158.48 | 43% | 28% | 33% | 32% | 34% | 33% |
| P5B | 397.5 | 180.04 | 185% | 117% | 141% | 135% | 145% | 141% |
| P6A | 387.2183 | 162.12 | 31% | 21% | 32% | 20% | 28% | 23% |
| P6B | 417.5 | 219.1 | 308% | 210% | 324% | 194% | 278% | 227% |
| P7A | 397.5 | 180.04 | 69% | 59% | 117% | 43% | 79% | 53% |
| P7B | 377.5 | 146.44 | -9% | -8% | -17% | -6% | -11% | -7% |
| P8A | 407.5 | 198.8 | 109% | 118% | 365% | 68% | 163% | 87% |
| P8B | 381.3029 | 152.46 | -2% | -2% | -8% | -1% | -3% | -2% |
| P9A | 375 | 124.74 | -149% | -323% | -953% | -96% | -573% | -124% |
| P9B | 417.5 | 191.66 | 109% | 255% | 570% | 70% | 470% | 91% |

* Pile 4A has been strengthened with a 560 concrete annulus which increases the member capacity.

Negative ratings indicate no live load capacity.

1.4 Conclusion

Results in Table 1 and 2 represent the theoretical utilisation and rating respectively. Reducing safety factors such as allowing higher stress grades for timber which would increase pile capacities has been considered as too high risk and therefore has not been included in the rating results in this report.

The analysis indicates that, based upon site measurements and other assumptions made as mentioned under 1.2, there is an increased risk of failure of piles to Pier 15 due to the localised reduction in river bed level.

It was concluded that the bridge should be temporarily closed to all traffic and pedestrians, and the northern navigation span closed to river traffic, pending development and implementation of strengthening or repair works.

It was suggested that temporary strengthening works be considered as an interim measure to reduce the risk of structural failure. Two options were presented for this:

1. Temporary propping of the superstructure to provide alternative load paths;
2. Temporary bracing works of the piles to reduce the effective length of the piles.

Potential risks associated with these options were assessed in consultation with Main Roads, and it was concluded that the most appropriate form of temporary strengthening consisted of a temporary bracing system. This system could be implemented quickly, and would allow the bridge to be operational within the shortest possible time.

2 TEMPORARY STRENGTHENING

As the length of an unrestrained compression member (e.g. pile) increases, the slenderness of the member increasingly impacts upon its load carrying capacity. As this slenderness increases, the capacity of compression members become increasingly sensitive to increased unrestrained length.

The reduction in bed level at Pier 15 has increased the unrestrained length of the piles only slightly, but this has had a significant impact upon their capacity. In order to improve this capacity, it is necessary to reduce the slenderness of the piles by providing additional lateral restraint.

Installation of a horizontal plan bracing to all timber piles at a point below the concrete walers would result in the larger diameter piles with spare capacity providing some lateral restraint to the smaller diameter piles which would otherwise be at risk of buckling. If the plan bracing could be tied to a very stiff member – ideally a fixed point – it would provide a greater lateral restraint to all timber piles connected to the plan bracing. A stiff lateral restraint decreases the effective length of the individual compression members which reduces the slenderness of the piles and results in an increase of the member capacity.

At Pier 15 of the Fremantle Traffic Bridge the recently installed fender system to protect the bridge piers from vessel impact has been identified to be stiff enough to act as this “fixed point” to tie the plan bracing to.

A simple system which could be handled by divers to form a plan bracing system was developed. The plan bracing consists of strut and tie members connecting all pier piles forming a stiff horizontal diaphragm at approx. 3m below the concrete walers. This diaphragm was connected to the Fender Piles 15A and 15D using the same strut and tie members. As constructed drawings can be found in Appendix A.

A 3D model of Pier 15 (refer to Plate 2) was used to determine the effectiveness of the plan bracing and to confirm the reduction in effective length for each individual pile.

The member capacities of the timber piles were assessed with the reduced effective length. It was found that due to the lower river bed level at Pile 9A, bracing at one level was insufficient. The capacity of this pile was improved with the installation of a second plan bracing system installed to Piles 9A and 9B and connecting to the stiff fender pile at a further 3m below the first plan bracing level.

2.1 Results

The theoretical capacity and associated utilisation for permanent effects and load rating results for a combination of permanent effects and live loads of each individual pile of Pier 15 was calculated using loads derived from the 3D Space Gass model based on assumptions in 1.2 and the temporary bracing designed. The results are shown in Table 3 and Table 4 respectively.

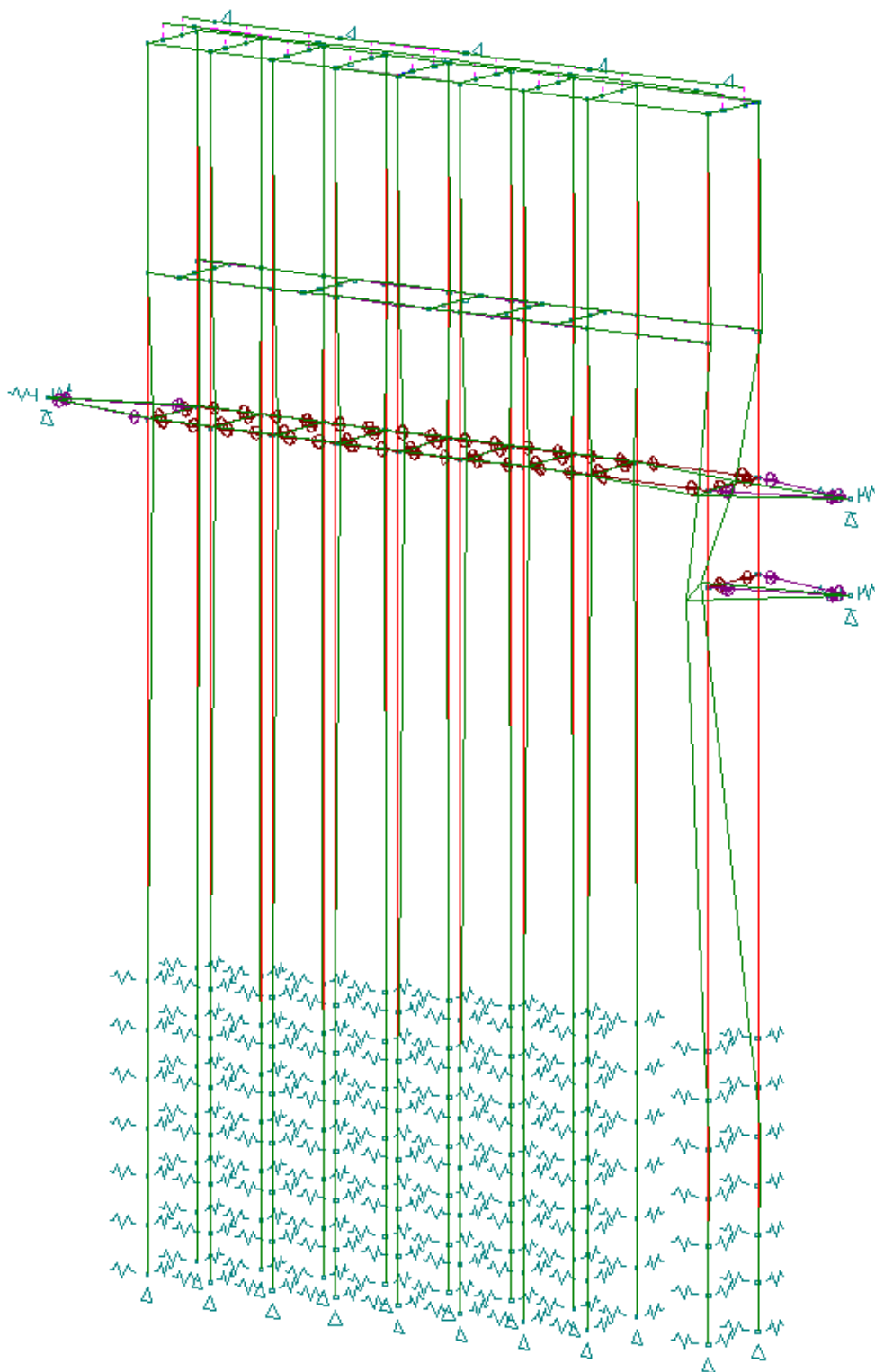


Plate 2: Pier 15 buckling model

Table 3: Dead load rating, bracing system installed

| PIER 15 | | DEAD LOAD ONLY | |
|---------|------------|--|--------------------------|
| | DIA [MM] | PILE CAPACITY [KN] (F17, K1=1.0, SK= 1.0) | UTILISATION ² |
| P1A | 473.6127 | 392 | 41% |
| P1B | 417.5 | 271.9 | 56% |
| P2A | 397.5 | 223.4 | 71% |
| P2B | 397.2183 | 222.3 | 66% |
| P3A | 381.3029 | 189.2 | 80% |
| P3B | 413.1338 | 260 | 54% |
| P4A | 340; (560) | *adequate | *100%+ |
| P4B | 425.8662 | 292 | 47% |
| P5A | 385 | 196.6 | 75% |
| P5B | 397.5 | 223.4 | 62% |
| P6A | 387.2183 | 200 | 77% |
| P6B | 417.5 | 271.9 | 53% |
| P7A | 397.5 | 223.4 | 72% |
| P7B | 377.5 | 181.7 | 82% |
| P8A | 407.5 | 323.5 | 51% |
| P8B | 381.3029 | 262.4 | 58% |
| P9A | 375 | 214 | 81% |
| P9B | 417.5 | 406.1 | 39% |

* Pile 4A has been strengthened with a 560 concrete annulus which increases the member capacity.

² Utilisation <100% indicates that the member is adequate for load effects

Ratings presented in Table 4 demonstrate that the capacity of each individual pile at Pier 15 could be increased to allow unrestricted reopening of the bridge once the bracing was installed. With the bracing installed, the critical loading occurs with more than two lanes of traffic running, rather than the restricted loading shown in Table 2.

Table 4: Dead load plus live load combinations, bracing system installed

| PIER 15 | | DEAD LOAD PLUS LIVE LOAD | | | | | |
|---------|------------|---|-----------------------|---|---|-------------------------------------|----------------------------------|
| | DIA [MM] | PILE CAPACITY [KN] (F17, K1=1.4, SK= 1.0) | UDL 3.5KPA 4 LANES | 17T M-TRUCK LANE 1+2+3 (FROM LHS)+UDL 3.5KPA 4 LANES | 17T M-TRUCK LANE 2+3+4 (FROM LHS) + UDL 3.5 KPA 4 LANES | G1V1 LANE 1+2+3 (FROM LHS) | G1V1 LANE 2+3+4 (FROM LHS) |
| P1A | 473.6127 | 548.8 | 766% | 396% | 607% | 436% | 1421% |
| P1B | 417.5 | 380.66 | 496% | 257% | 399% | 277% | 1014% |
| P2A | 397.5 | 312.76 | 294% | 156% | 218% | 176% | 425% |
| P2B | 397.2183 | 311.22 | 340% | 180% | 253% | 198% | 498% |
| P3A | 381.3029 | 264.88 | 209% | 112% | 138% | 132% | 221% |
| P3B | 413.1338 | 364 | 448% | 239% | 296% | 272% | 467% |
| P4A | 340; (560) | *adequ. | *100%+ | *100%+ | *100%+ | *100%+ | *100%+ |
| P4B | 425.8662 | 408.8 | 529% | 287% | 317% | 340% | 429% |
| P5A | 385 | 275.24 | 222% | 124% | 124% | 163% | 160% |
| P5B | 397.5 | 312.76 | 328% | 184% | 183% | 231% | 227% |
| P6A | 387.2183 | 280 | 216% | 129% | 116% | 181% | 144% |
| P6B | 417.5 | 380.66 | 438% | 260% | 235% | 353% | 279% |
| P7A | 397.5 | 312.76 | 270% | 174% | 142% | 272% | 170% |
| P7B | 377.5 | 254.38 | 200% | 130% | 105% | 199% | 121% |
| P8A | 407.5 | 452.9 | 539% | 381% | 280% | 686% | 322% |
| P8B | 381.3029 | 367.36 | 436% | 308% | 225% | 548% | 251% |
| P9A | 375 | 299.6 | 290% | 235% | 148% | 610% | 155% |
| P9B | 417.5 | 568.54 | 1055% | 870% | 539% | 2507% | 556% |

* Pile 4A has been strengthened with a 560 concrete annulus which increases the member capacity.

3 CONCLUSION

After the divers had installed the plan bracing, a site inspection to review the works was conducted by the designer and MRWA representatives using live CCTV transmission technology.

It was concluded that bracing members were installed in accordance with the design drawings; allowing the bridge to be re-opened, pending development and implementation of permanent strengthening works.

4 RECOMMENDATIONS

It is recommended that a full inspection and measurement of all submerged timber components of Pier 15 is undertaken to develop appropriate permanent strengthening options.

Inspection should include intrusive investigations to determine the condition of the residual timber contained within the concrete collars.

4.1 Permanent Strengthening

A long term solution to increase the pile capacity would be to encapsulate all piles with a reinforced cementitious grout annulus of 750mm outside diameter. This would involve removing the original installed concrete collars before applying the encapsulation. This would also provide an opportunity to inspect all piles fully and assess their condition. It is understood that this is the preferred option and will be further pursued.

4.2 River Bed Protection

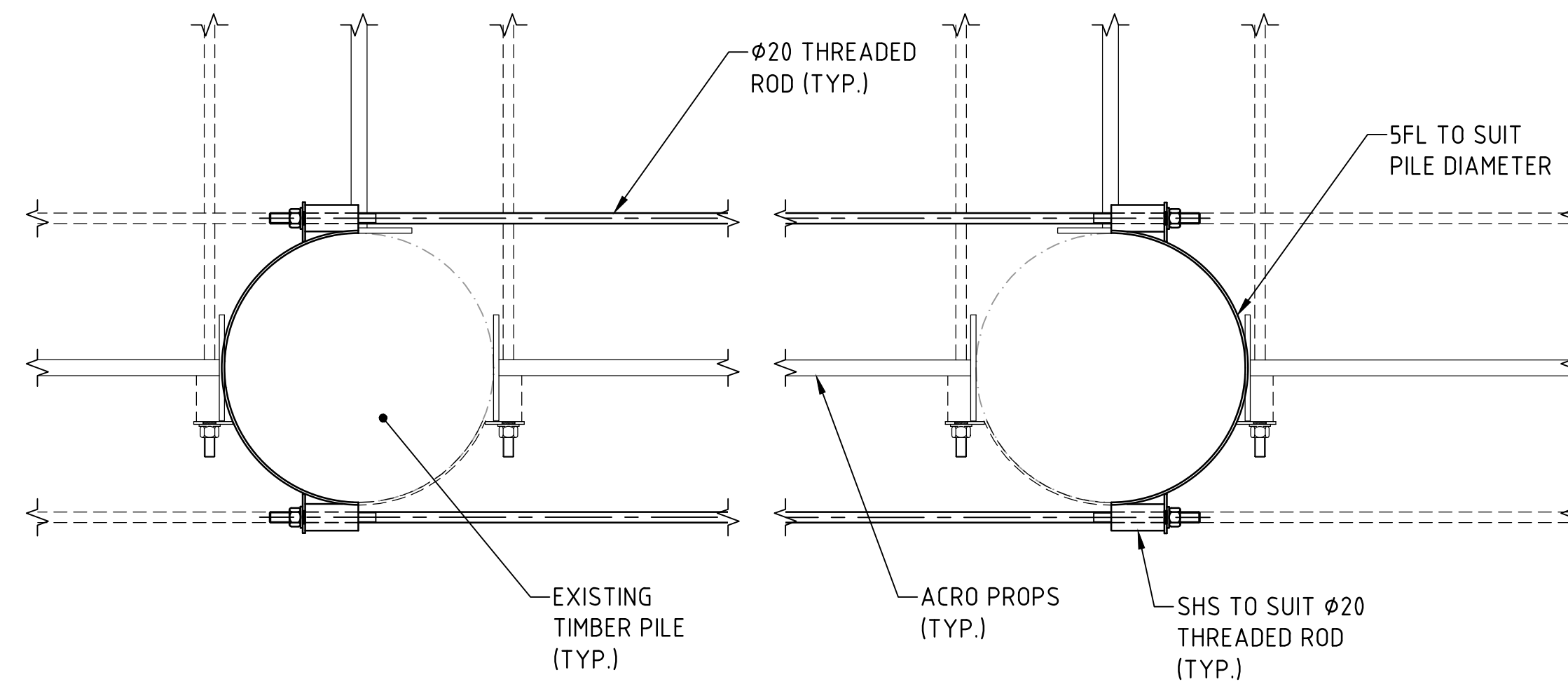
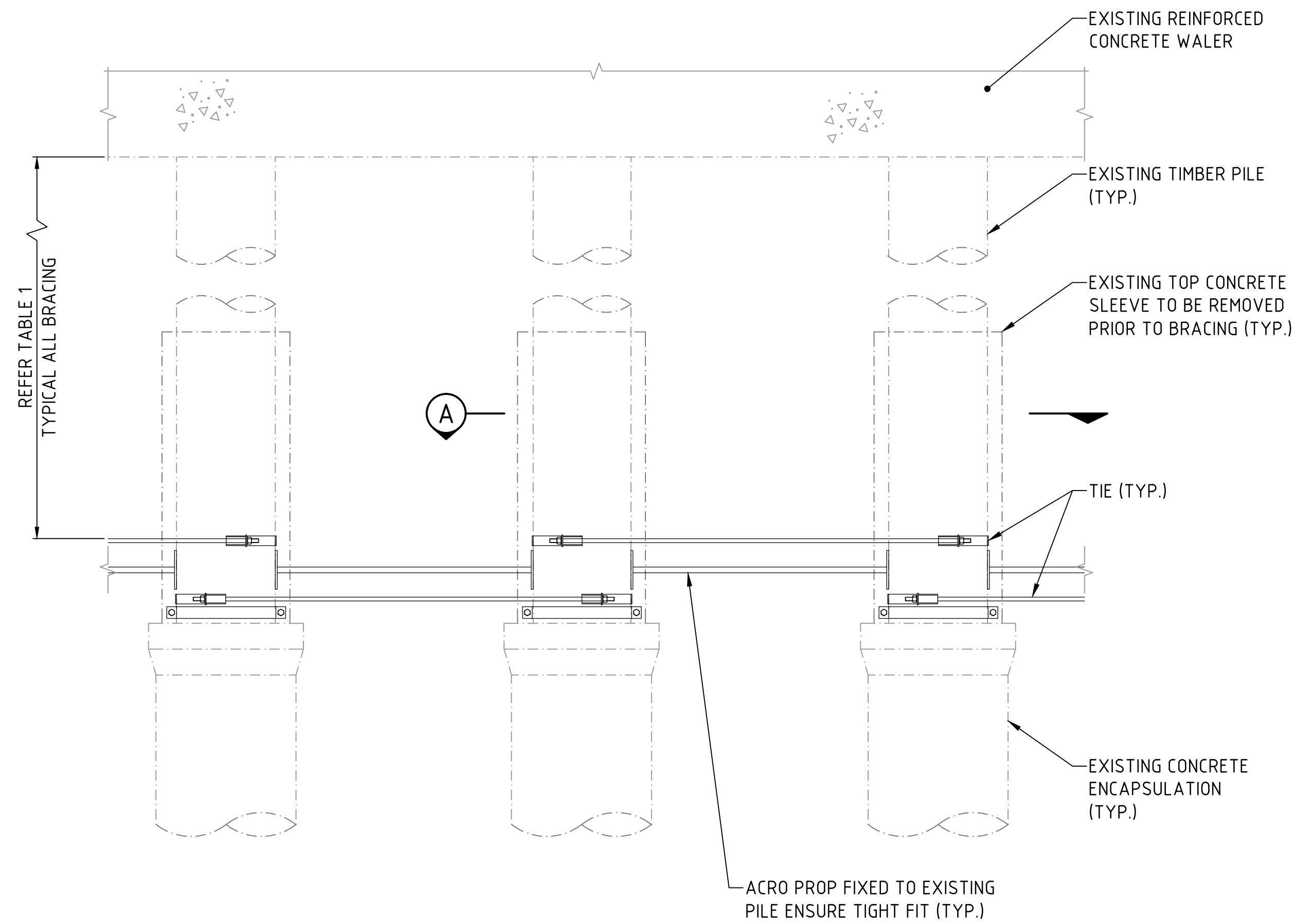
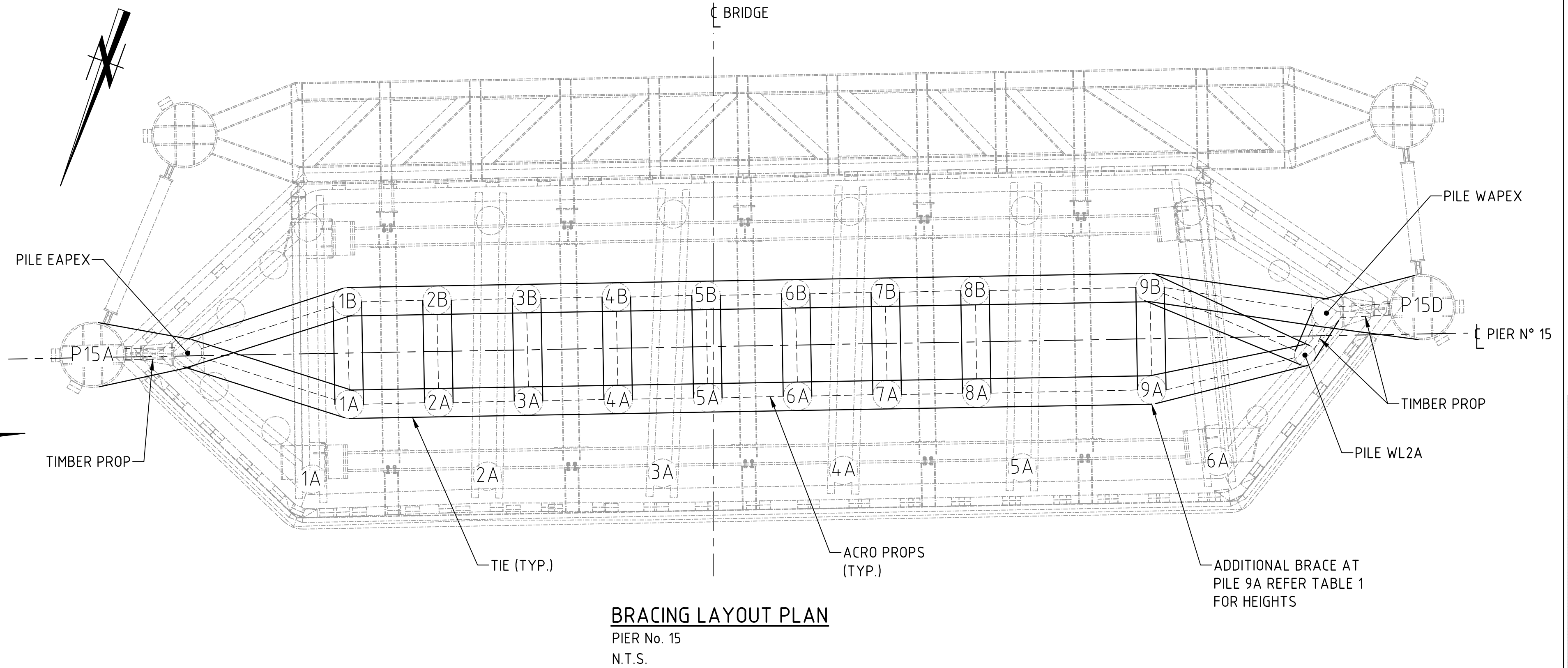
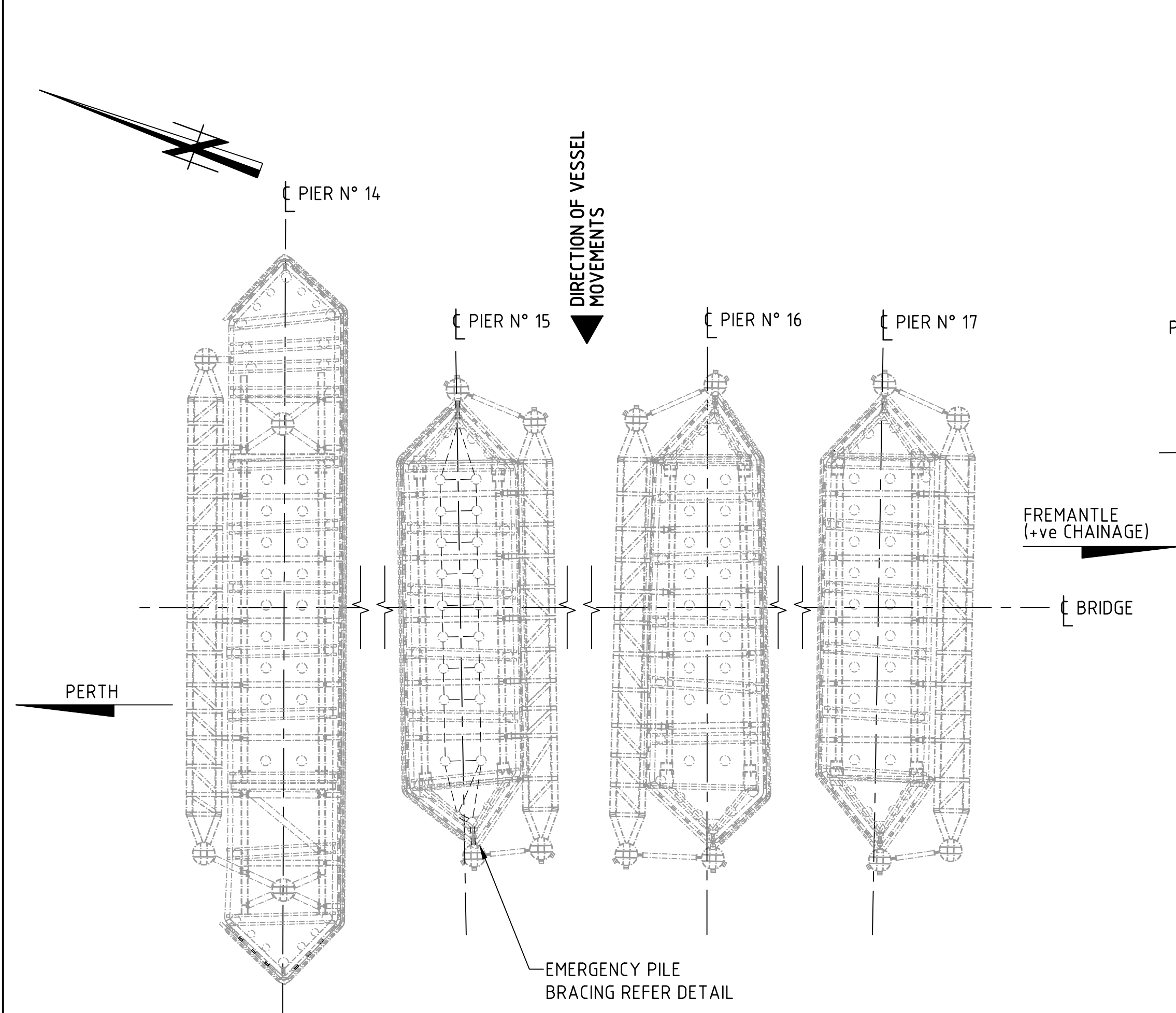
Findings from current underwater inspections (April/May 2016) indicate the river bed level is 600mm lower compared with the survey from mid-late 2015. It is therefore recommended to increase the river bed levels by at least 2m around Pier 15 and protect the fill with scour protection measures to avoid recurrence of this.

An alternative option to increase river bed levels to restore the original levels of 1938 when the bridge was constructed would restore sufficient pile capacity but the opportunity to assess pile condition would be lost. Restoring the river bed level without assessing the pile conditions is regarded as a high risk and is not recommended.

Appendix A

AS CONSTUCTED DRAWINGS PLAN BRACING

PATH: \\Apperfile\0\per3\WSP\Projects\01 - BDS Projects\BR 0916\05 - CAD\01-SHEETS\Structural\As Constructed - Emergency Bracing Repair\1630-0075.dwg LAST SAVED BY: Dye/D DATE: 11 May 2016 4:05 PM



| CONCRETE SOFFIT TO LOW BRACE | | | |
|------------------------------|-----------------|-------------|-----------------|
| PILE NUMBER | MEASURED HEIGHT | PILE NUMBER | MEASURED HEIGHT |
| P15A | 3220 | - | - |
| EAPEX | 3220 | - | - |
| 1A | 3220 | 1B | 3260 |
| 2A | 3090 | 2B | 2960 |
| 3A | 3060 | 3B | 3030 |
| 4A | 3100 | 4B | 3030 |
| 5A | 3100 | 5B | 3100 |
| 6A | 3000 | 6B | 3100 |
| 7A | 3390 | 7B | 3430 |
| 8A | 3480 | 8B | 3400 |
| 9A | 3450 & 6900 | 9B | 3200 & 6900 |
| WL2A | 3450 & 6900 | WAPEX | 3200 & 6900 |
| P15D | 3450 & 6900 | - | - |

TABLE 1

AS CONSTRUCTED

DATE: 05/2016

| | | | |
|---|----------|--|-----------------|
| A | 11.05.16 | AS CONSTRUCTED | |
| No. | DATE | DESCRIPTION | AUTHORISED |
| AMENDMENTS | | | |
| CLIENT | | | |
| METROPOLITAN REGION | | | |
| Telephone (08) 9311 8333 | | Fax (08) 9311 8383 | |
| APPROVED FOR IMPLEMENTATION | | | |
| FILE NUMBER | FOLIO | DATE | APPROVAL NUMBER |
| AUTHORISED | | | |
| APPROVED | | | |
| CONSULTANT | | | |
| WSP | | PARSONS BRINCKERHOFF | |
| Level 5 503 Murray Street Perth WA 6000 | | Telephone +61 8 9489 9700 Facsimile +61 8 9489 9777 Email: perth@pb.com.au | |
| DOC No. 2113415A-0916-ST-DRG-1630-0075-A | | | |
| FILE No. | | JOB No. | |
| DRAWN J. DYE MAY '16 | | DESIGNED W. SCHWARZ MAY '16 | |
| CHECKED | | VERIFIED | |
| APPROVED | | | |



STRUCTURES ENGINEERING

QUEEN VICTORIA ST RD N° H031 (SLK 0.39)
BRIDGE N° 0916 OVER SWAN RIVER
EMERGENCY BRACING
REPAIR

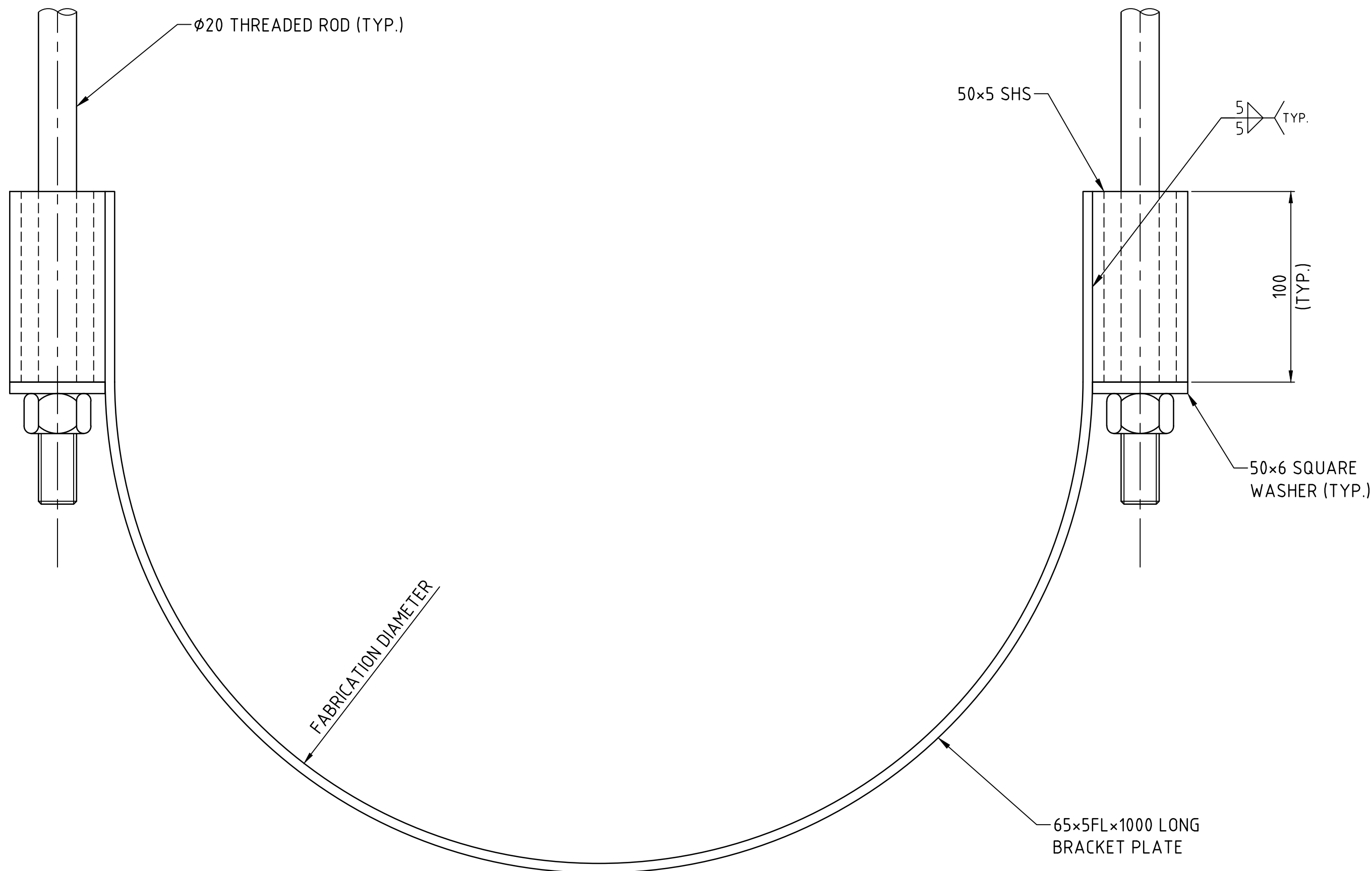
LOCAL AUTHORITY (118) CITY OF FREMANTLE
DRAWING NUMBER AMEND.

1630-0075-A

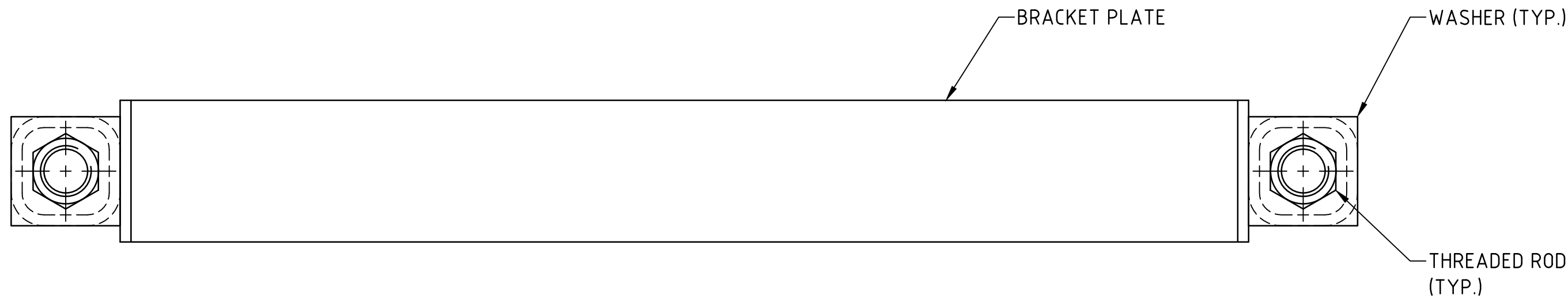
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1:10 0 100mm 200 300 400 500 600 700 800 900 1000

MICROFILM DATE
A 1

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PLAN



ELEVATION

BRACING BRACKET - TYPE 1
1:5

NOTES:

- ALL WELDING SHALL BE GENERAL PURPOSE IN ACCORDANCE WITH AS/NZS 1554 AND THE SPECIFICATION.
- ALL BOLTS AND THREADED RODS SHALL BE SUPPLIED WITH NUTS AND WASHERS UNLESS OTHERWISE SPECIFIED ALL BOLTS, NUTS AND WASHERS SHALL BE HIGH STRENGTH GRADE 8.8 IN ACCORDANCE WITH AS/NZS 1252.
- ALL THREADED RODS SHALL BE DIAMETER 20 UNLESS OTHERWISE SHOWN AND SHALL BE GRADE 300 IN ACCORDANCE WITH AS/NZS 3679.1.
- UNLESS OTHERWISE SPECIFIED ALL STRUCTURAL STEEL SECTIONS SHALL BE MINIMUM GRADE 300 IN ACCORDANCE WITH AS/NZS 3679.1.
- ALL STRUCTURAL STEEL HOLLOW SECTIONS SHALL BE MINIMUM GRADE C350 IN ACCORDANCE WITH AS/NZS 1163.
- ALL STRUCTURAL STEEL PLATE SHALL BE MINIMUM GRADE 250 IN ACCORDANCE WITH AS/NZS 3678.
- ALL STRUCTURAL STEEL FLAT (MERCHANT BAR) SHALL BE MINIMUM GRADE 300 IN ACCORDANCE WITH AS/NZS 3679.1.
- FABRICATION SHALL COMPLY WITH THE REQUIREMENTS OF AS 4100.

AS CONSTRUCTED

DATE: 05/2016

| | | | |
|-----|----------|----------------|------------|
| A | 11.05.16 | AS CONSTRUCTED | |
| No. | DATE | DESCRIPTION | AUTHORISED |

AMENDMENTS

CLIENT

METROPOLITAN REGION

Telephone (08) 9311 8333

Fax (08) 9311 8383

APPROVED FOR IMPLEMENTATION

| FILE NUMBER | FOLIO | DATE | APPROVAL NUMBER |
|-------------|-------|------|-----------------|
| AUTHORISED | | | |
| APPROVED | | | |

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| FILE No. | JOB No. |
| DRAWN J. DYE MAY '16 | DESIGNED W. SCHWARZ MAY '16 |
| CHECKED | VERIFIED |
| APPROVED | |



STRUCTURES ENGINEERING

QUEEN VICTORIA ST RD N° H031 (SLK 0.39)
BRIDGE N° 0916 OVER SWAN RIVER
EMERGENCY BRACING REPAIR
BRACKET DETAIL - TYPE 1

LOCAL AUTHORITY (118) CITY OF FREMANTLE

DRAWING NUMBER

AMEND.

1630-0076-A

SCALE 1:2
0 20mm 40 60 80 100 120 140 160 180 200

MICROFILM DATE
A 1